

Recent progress in source development in the extreme ultraviolet for lithography and water window imaging

Gerry O'Sullivan¹, Padraig Dunne¹, Takeshi Higashiguchi², Takamitsu Otsuka^{1,2}, Bowen Li¹, Imam Kambali¹, Akira Endo³, Fergal O'Reilly¹ and Deirdre Kilbane¹

¹School of Physics, University College Dublin, Belfield, Dublin 4, Ireland

²Utsunomiya University, Yoto 7-1-2, Utsunomiya 321-8585 Japan

³HiLASE Project, Institute of Physics AS, CR, Na Slovance 2, 18221 Prague 8, Czech Republic
gerry.osullivan@ucd.ie

Laser produced plasmas of Sn are now being developed and deployed for extreme ultraviolet (EUV) lithography at 13.5 nm for use with manufacturing tools containing Mo/Si multilayer mirrors with reflectivities close to 70% within a 2% bandwidth at this wavelength [1]. The emission is due to 4d-4f and 4p-4d transitions which overlap in a number of adjacent ion stages to produce an intense unresolved transition array (UTA) [2]. In Gd the same UTA lies close to 6.7 nm where LaN/B multilayers have a theoretical reflectivity close to 80% though within a 0.6% bandwidth. We report recent progress and show that while Gd plasmas have a similar overall conversion efficiency (CE) to Sn at 13.5 nm, the higher plasma temperature required as well as the reduced bandwidth gives a lower actual CE [3,4]. Because the UTA moves to shorter wavelength with increasing atomic number, it can be used for other applications, such as transmission x-ray microscopy for biological imaging in the water window. An alternative source in this wavelength region is provided by the 3d-4p and 3d-4f emission from third row elements, for example zirconium, as well as more conventional line sources such as hydrogen like C and N emission, now used with zone plate transmission optics [5]. We discuss the effects of mirror bandwidth on the development of a table-top water window sources based on laser-produced plasma emission combined with reflectance optics and how it can ultimately determine the choice of optimum source material [6].

ACKNOWLEDGEMENT: This work was supported by Science Foundation Ireland under research grant 07/IN.1/I1771.

References:

- [1] G. O'Sullivan, D. Kilbane, and R. D'Arcy, *J.Mod. Opt.* **59**, 855 (2012).
- [2] S.S. Churilov and A.N. Ryabtsev, *Phys. Scr.* **73**, 614 (2006).
- [3] T Higashiguchi *et al.*, *Appl. Phys. Lett.* **99**, 191502 (2011).
- [4] T. Cummins *et al.*, *Appl. Phys. Lett.* **100**, 061118 (2012).
- [5] H. Legall *et al.*, *Opt. Exp.* **20**, 18362 (2012).
- [6] B W Li *et al.*, *Appl. Phys. Lett.* **102**, 041117 (2013).